LANKA TILES PLC FO/QA/64

LANKA TILES PLC

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Co. Reg. No. PQ129

LANKATIL

Fine Living Redefined

TECHNICAL SPECIFICATION



SLS 1181:2019 standards.

Glazed Porcelain Floor Tiles produced by LANKA TILES PLC comply with ISO 13006:2018(E) Annex H, BS EN 14411:2012 Annex H,

Colour: Off white Series: Zaire Theme: Mountain Tile Type: FAY-ZIR---P0135A51 Tile Size: 600x600 mm Tile Surface: Polished DIMENSIONS & SURFACE QUALITY GLAZE PORCELAIN **IMAGE** Test methods TEST BS EN ISO Annex H **STATUS** Group B 1b

			Gloup B 10	
Length & width	11/1/1	ISO 10545-2	+/-0.3%	Comply
Thickness	City Comments	ISO 10545-2	+/-5.0%	
Straightness of sides		ISO 10545-2	+/-0.5%	
Centre curvature		ISO 10545-2	+/-0.5%	
Edge curvature	\Diamond	ISO 10545-2	+/-0.5%	
Warpage	\\	ISO 10545-2	+/-0.5%	
Rectangularity		ISO 10545-2	+/-0.5%	
Surface quality		ISO 10545-2	Minimum of 95 % of tiles shall be free from visible defects that would impair the appearance of a major area of tiles.	
PHYSICAL PROPERTIES				
Water absorption		ISO 10545-3	$0.5 \% < E \le 3 \%$ Individual max 3.3%	Comply
Breaking strength		ISO 10545-4	Not less than 1100 N (Thickness ≥ 7.5mm)	
Modulus of rupture	TO THE STATE OF TH	ISO 10545-4	Min 30 N/ mm ² Individual min 27 N/mm ²	
Resistance to surface abrasion-glazed tiles	ABRASION RESISTANT	ISO 10545-7	Reported abrasion class and cycle passed	Class 3
Resistance to Thermal shock	<u>a:</u>	ISO 10545-9	Required	ylc
Resistance to crazing-glazed tiles	0	ISO 10545-11	Required	Comply
CHEMICAL PROPERTIES				
Resistance to staining	STAIN RESISTANT	ISO 10545-14	Minimum class 3	Class 4
Resistance to low concentrations of acids	CHEMICAL RESISTANT	ISO 10545-13	Manufacturer to state classification	Class GLA
Resistance to low concentrations of alkalis	CHEMICAL RESISTANT	ISO 10545-13	Manufacturer to state classification	Class GLA
Resistance to household chemicals and swimming pool salts	CHEMICAL	ISO 10545-13	Minimum GB	GA
Phases of Design		☐ Single Face	☐ Multiple Faces ☑ Random Faces	
APPLICATIONS		Walk on soft-soled or light footwear subject to light traffic with at the most occasional small amount of scratching dirt. Extra care is necessary to protect the surface from scratch. Ex- Only for domestic usage, bedrooms, living areas. Protect polished surface from long periods of exposure of chemicals and stains. Should not be used in areas such as kitchens, entry ways and stairs that are subject to abrasive and slip resistant.		

requirement Last Update: 2024-10-01 Prepared By: Executive (QA) Approved By: Manager (QA/RD)

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Issue No: 1 Revision No: 0 Date: 2024-10-01